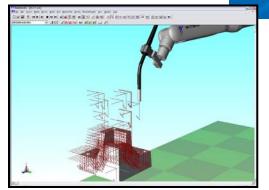


G-Code Converter EG



Convert G-Code to Robot Programs

G-Code Converter EG is an option of Points Importer EG. It converts standard CNC G-Code programs into Motoman® robot programs. The translated robot programs include I/O and other non-motion commands. CNC programs as large as 30,000 points can be converted in approximately 1 to 30 minutes (depending on PC processor) and are complete and ready to run.

One version of MotoSim® EG Off-line Programming System is required to be installed on the same computer.



CNC FILES



SIMULATION OF SOLUTION

TOP REASONS TO BUY!

- Productivity enhancement tool! Ideal for users that have a mix of CNC machines and robots in their shop or individuals who know G-Gode programming
- Ideally suited for customers working with third-party CAD/CAM expert packages for applications such as material removal, grinding, mold creation, surface finishing or drilling and tapping
- Make your robot work like a CNC

Maximum Adaptability

 Extremely flexible and can be modified to read in any G-Code format such as DelCAM®, SURFCAM®, GibbsCAM® or other proprietary G-Code file formats.

Operational Examples

Three different example simulation cells and G-Code file formats are provided.

Customizable

- I/O and other commands can be adjusted for CNC-to-robot variations.
- All customized changes are contained in an XML configuration file. The software can support multiple G-Code formats by simply changing this XML configuration file.
- Allows custom mapping of machine functions to robot functions.

Intuitive Programming Interface

 Easy-to-use for machine operators with step-by-step process to convert CNC files to robot programs.

HIGHLIGHTS

Easy-to-use Operator Interface

- Convert existing machine tool operations into robot programs without interrupting production.
- Automatically splits large processes into multiple subroutines for robot operations.

Capital Equipment Savings

 Optimizes use of capital by utilizing standard, six-axis devices to perform lowertolerance machining processes.

Reduce Programming Time

 Minimizes cost to generate robot programs and leverages time and effort already spent generating machine tool programs.

Multi-Process

 Flexibility to perform material removal, part insertion and assembly operations in same cell.

Calibration Requirements

Calibration of the robot is highly suggested since tolerances and accuracy must be considered. The system configuration must support the appropriate requirements.

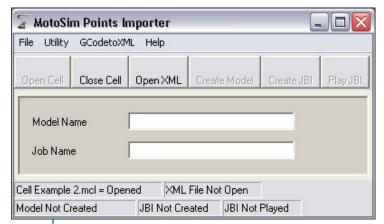
- MotoCal® calibration performed by Motoman is available before it leaves the factory.
- Field MotoCal calibration is available through Motoman Robotics' Customer Satisfaction Group.
- MotoCal is available to enable customers to perform calibrations on their own.
 Accessory items for your specific robot are not included with MotoCal.

ARM YOURSELF...

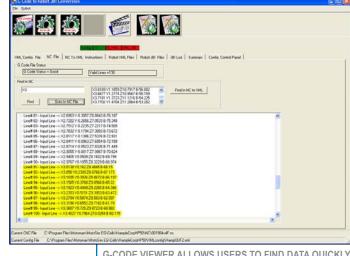
...with the G-Code Converter EG and use high-performance flexible robots to perform many CNC machine tasks faster, cleaner and at a lower cost.

G-CODE CONVERTER EG

SCREENS



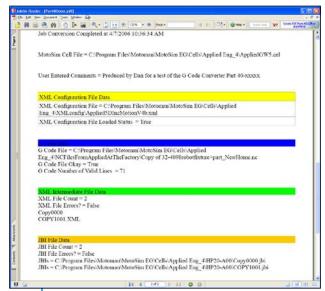
G-CODE CONVERTER IS LAUNCHED FROM THE POINTS IMPORTER MENU.



G-CODE VIEWER ALLOWS USERS TO FIND DATA QUICKLY.



THE CONFIGURATION FILE IS LOADED.



G-CODE CAN CREATE STATUS REPORTS THAT SHOW INPUT, **OUTPUT AND INTERMEDIATE FILES AND ASSOCIATED ERRORS.**

MINIMUM SYSTEM REQUIREMENTS

- Windows XP
- 2 GHz processor
- 2+ open USB ports for USB keys
- PCMCIA slot
- MotoSim EG: 2.01 or greater (Currently not supported by MotoSim EG-VRC)
- Points Importer EG

RECOMMENDED SYSTEM REQUIREMENTS

- 1 GB RAM
- 3 GHz processor
- Third-Party CAD/CAM system
- XML file editing capability
- Dual monitors

COMPATIBILITY

- DX100 controller
- NX100 controller
- XRC controller

www.motoman.com

