



» One-touch operation

» Crystal-clear imaging
» Flexible platform

# Simply guided & crystal clear

Omron defines a new era of simplicity and performance with the new FQ vision sensor range. Now you can benefit from state-of-the art technology without complex operation instructions or technical know-how. With one-touch control via PC or the intuitive TouchFinder console, you can access all functions and settings quickly and easily.

Excellent image quality is achieved from even the most challenging surfaces, with advanced processing tools. And because the FQ Vision Sensor is available in a wide range of models, you won't have to compromise with a choice that has too many or too few features for your needs. So you can be sure of a best-fit solution for your particular application.

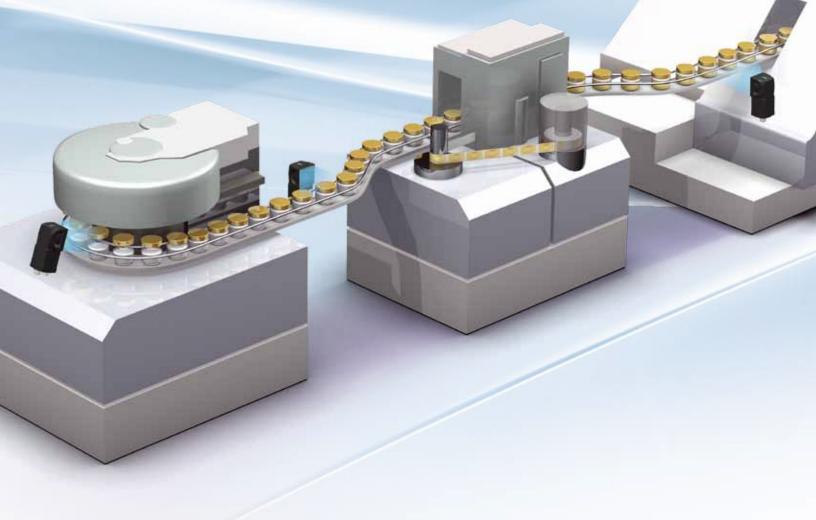
#### **Features**

- One-touch control via simple, icon-driven menu
- Crystal-clear image quality
- Real Color Processing (16 million colors)
- Operation via PC or handy TouchFinder screen

#### **Benefits**

- Simple and guided set-up
- Reliable results on any surface
- Remarkable flexibility always a perfect match and not a compromise for your application







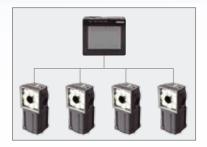
## Make it sharp

High performance LEDs and powerful filtering deliver clear images on even the most difficult surfaces.



### Simple guided

Always know where you are in operation with the simple navigation menu.



### Flexible platform

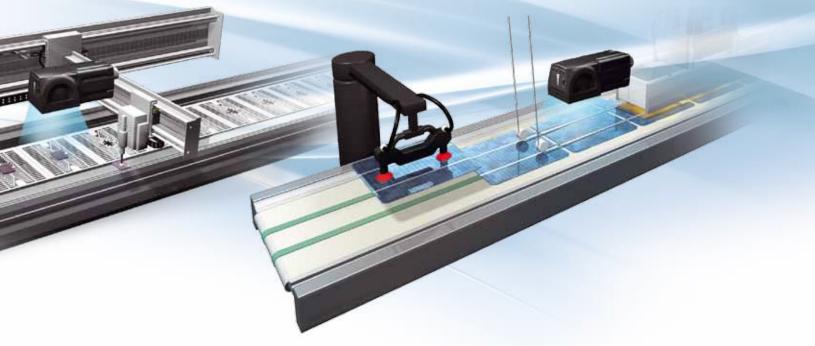
Select the vision sensor that best fits your application and decide how you want to operate it.

# **Compact and robust**

The FQ Vision Sensor is the most compact solution combining a camera and an image processor within one housing. No need for costly and space-consuming external lighting, thanks to the built-in lens and high performance LED. The IP67 protections class enables the FQ to be used even in harsh environments.

Compact size and robust housing – fits into any machine





# A new benchmark in image clarity

As well as being a landmark in simplicity, the Omron FQ Vision Sensor also gives you the very best in image quality and clarity. For the first time in this class you can now benefit from a range of advanced image capture and processing features. Power LEDs, HDR, polarization and halation filters enable stable inspections on surfaces where conventional vision sensors see nothing. The clear image enables a simple installation, as the angle of view is not critical anymore.

# Print industry: multicolor objects





Real color sensing
All RGB gradations (16+ million) are
processed directly. No grayscale
conversion or color filtering required.

# Electrical parts: lowest contrast





High power lighting
Contrast was once a major issue in image processing. With the FQ Vision
Sensor however, every image is bright and clear, with perfect contrast for reliable results.

# Automotive: shiny and reflective





HDR sensing
Variations in lighting conditions can
cause unwanted glare or halation. HDR
minimizes these effects, maximizing
the stability of inspection results, even
countering piece-to-piece variation or
misalignment.

# Simply the most flexible product of its type

Flexibility meets simplicity in the Omron FQ Vision Sensor, in design, functionality and ease of use. Suitable for all types of processing and packaging applications, it can be tailored to meet even the most demanding requirements, and any operational concept.

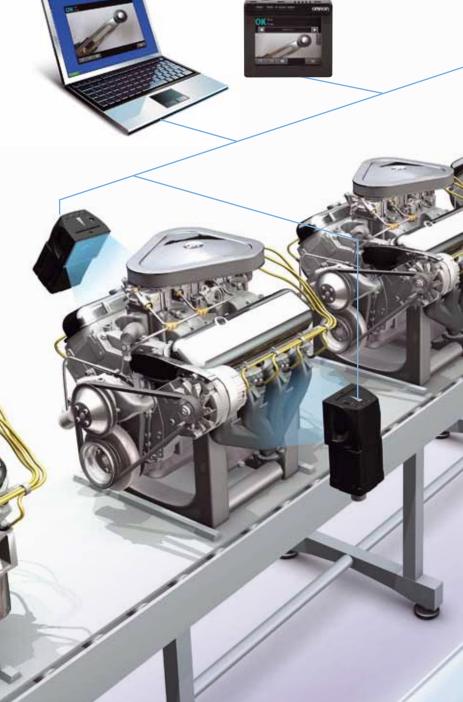
## You decide how to set-up and configure

- PC or standalone
- Local or remote
- Portable or fixed
- Permanent or temporary

You have full control over the Omron FQ Vision Sensor, including a live image feed. Only connect the Touch Finder console or PC tool when necessary. Choose permanent installation with DIN rails, or the portable version, with rechargeable battery for full freedom of use.

### Multi-control - one for all

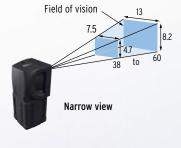
If your application uses multiple FQ Vision Sensors, they can be linked and controlled via one TouchFinder or PC tool.

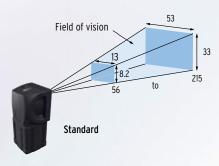


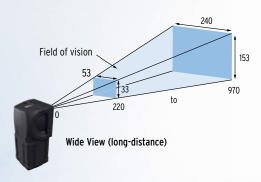
#### Extensive range: field of view from 7.5 - 300mm.

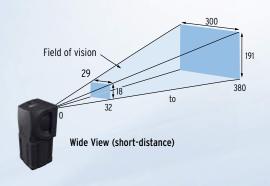
# Match your field of view

No matter whether you handle large or small workpieces, the range of Omron FQ Vision Sensors offers a perfect match. Select the FQ model with the appropriate range and adjust the field of view to your application. Focusing is quick and easy too, enabling you to use the sensor for a variety of applications.











# **Guided by simplicity**

The FQ Vision Sensor takes you into a new dimension of simplicity and intuitive user guidance. Always know where you are thanks to the innovative navigation menu. You are guided step by step, and will quickly learn how to navigate directly to any set-up item.

Use the powerful auto-functions of the FQ to find the ideal settings. Let the FQ support you through the initial set up and any fine tuning or configuration changes. Users do not need to be experts in image sensors, since the processing intelligence is incorporated in the unit itself.

Various inspection result views are available: overview, detail, trend or distribution. The FQ display options give you the results you need to make informed decisions about your production.



# Touch & start - inspection setup



1. Select the inspection item



2. Teach the model



3. Set the thresholds



# Get the right results every time, in any format



#### Overview of results

Display the results of all inspection items in one view. Navigate directly to each result with one touch to see the details.



#### **Trend monitor**

See the history of inspection results over time. The trend of the production quality can be easily monitored. Countermeasures can be implemented immediately if quality goes down.



#### Histogram

Show the distribution of all measurement results, giving you instant overview of overall production quality.

# Trouble-free Operation On Site

# Real-time Threshold Adjustment

The FQ vision sensor allows fast and easy real-time parameter adjustment.

Eliminating the need to stop the machine for fine tuning and optimisation of settings, resulting in zero machine downtime.



Judgement conditions can be adjusted on the Touch Finder.

# Inspection History Logging

Historical results logging is very useful for testing a new line. Samples are fed down the line and inspection results are logged. The logged data can be checked on a time scale in graph form and used to adjust judgement conditions.

File Logging is convenient during operation. Large inspection histories can be saved in SD cards and used later for traceability.

#### **Recent Results Logging**



Displays the most recent 1,000 inspection results in graph form.

#### File Logging



Up to 10 million measurement values or more

(for a 4-GB SD card)

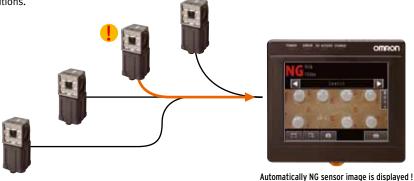
Up to 10,000 images or more

(for a 4-GB SD card)

# **Auto Detection**

When multiple sensors are connected to the touch finder, the display automatically switches to the image of the sensor which has produced an NG result.

This allows dynamic visualisation of reject conditions.

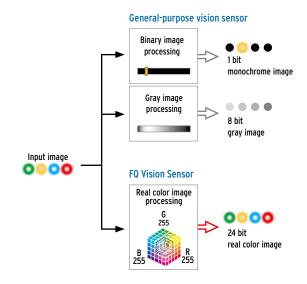


# Authentic Vision Technologies Are Gathered on FQ

# **Real Color Sensing**

Most vision sensors on the market operate using grayscale image processing, due to the high demand of processing color images. However, many applications may be unsuitable or unstable using grayscale processing due to the requirement of color inspection or poor image contrast.

In order to offer solutions for such issues, the FQ vision sensor combines a high power processor unit and real-color processing technology which enables fast inspections using color images. The same technology is used in Omron's flagship model of vision sensors and is widely utilized throughout industry.



# **HDR Sensing**

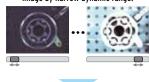
Glossy & highly reflective surfaces can often result in "halation" or uneven brightness across an image, coupled with inconsistent workpiece placement inspections can become unstable and unreliable. Such halation is a result of the narrow dynamic range of standard vision sensors.

The FQ vision sensor uses Omron's High Dynamic Range (HDR) processing technology, which increases the dynamic range of the system upto 16 times that of conventional vision sensors.

The result is stable detection of objects which are highly reflective, even if workpiece placement is not consistent.

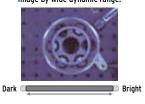
#### General-purpose vision sensor

Image by narrow dynamic range.



### FQ Vision Sensor

Image by wide dynamic range.



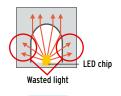
# **High Power Lighting**

Providing suitable illumination for inspections can often be the deciding factor between application success or failure. Especially when inspecting large field of views, even and consistent lighting can be difficult to achieve.

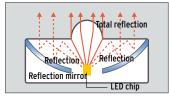
In order to handle such issues, a new DR optical system has been developed for the FQ vision sensor. This system effectively uses all of the LED light to maintain consistent brightness across the field of view at four times the brightness of previous models. The FQ vision sensor also has a polarisation filter, to cut off the specular reflection light which can result from highly reflective objects, resulting in reliable and consistent inspections.

DR optical system: Double-reflection optical system

#### General-purpose vision sensor



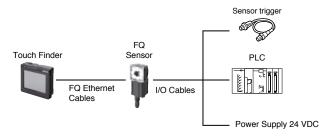
#### **FQ Vision Sensor**



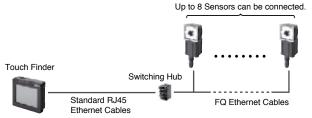
The new DR optical system effectively uses all of the light to achieve four times the brightness of previous models.



# **Standard Configuration**



# **Multiple Connection**

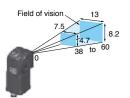


Connect the trigger sensor, PLC, and power supply to each sensor.

Note: If you register as a member after purchasing a Sensor, you can download free setup software that runs on a PC and can be used in place of the Touch Finder. Refer to the member registration sheet for details.

# **Ordering Information**

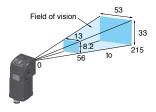
Sensor
Narrow View Standard



Single-function

models FQ-S10010F

FQ-S15010F



FQ-S15050F

| B   | ı                      |                 |  |
|-----|------------------------|-----------------|--|
|     | Single-function models | Standard models |  |
| NPN | FQ-S10050F             | FQ-S20050F      |  |

FQ-S25050F

Wide View (Long-distance)

Field of vision

53

970

(Unit: mm)

(Short-distance)

53

29

191

191

191

191

380

|     | Single-function models | Standard models |     | Single-function models | Standard models |
|-----|------------------------|-----------------|-----|------------------------|-----------------|
| NPN | FQ-S10100F             | FQ-S20100F      | NPN | FQ-S10100N             | FQ-S20100N      |
| PNP | FQ-S15100F             | FQ-S25100F      | PNP | FQ-S15100N             | FQ-S25100N      |

Note: Tolerance (field of vision): ±10% max.

Standard models

FQ-S20010F

FQ-S25010F

### **Touch Finder**

| Туре            | Model              |
|-----------------|--------------------|
| DC power supply | FQ-D30             |
| AC/DC/battery   | FQ-D31 (See note.) |

Note: AC Adapter and Battery are sold separately.

# Cables (Robot cable)

| Туре  | Cable length | Model    |
|---|--------------|----------|
| FQ Ethernet Cables<br>(connect Sensor to Touch<br>Finder, Sensor to PC) | 2 m          | FQ-WN002 |
|   | 10 m         | FQ-WN010 |
|   | 20 m         | FQ-WN020 |
| I/O Cables  | 2 m          | FQ-WD002 |
|   | 10 m         | FQ-WD010 |
|   | 20 m         | FQ-WD020 |

# **Industrial Switching Hubs (Recommended)**

| Appearance | Number Failure of ports detection |           | Current consumption | Model    |
|------------|-----------------------------------|-----------|---------------------|----------|
| PRE        | 3                                 | None      | 0.08A               | W4S1-03B |
| 20         | 5                                 | None      | 0.12A               | W4S1-05B |
| S.E.       | 3                                 | Supported | 0.12A               | W4S1-05C |

## **Accessories**

| 7,0000              |            | +   | +       |
|---------------------|------------|---|---------|
| Application         | Appearance | Name  | Model   |
| For Sensor          |            | Mounting Bracket<br>(enclosed with Sensor)          | FQ-XL   |
| For Sensor          |            | Polarizing Filter Attachment (enclosed with Sensor) | FQ-XF1  |
|                     |            | Panel Mounting Adapter                              | FQ-XPM  |
|                     | 188        | AC Adapter<br>(for models for DC/AC/Battery)        | FQ-AC□* |
| For Touch<br>Finder |            | Battery<br>(for models for DC/AC/Battery)           | FQ-BAT1 |
|                     | 1          | Touch Pen<br>(enclosed with Touch Finder)           | FQ-XT   |
|                     | Mall       | Strap   | FQ-XH   |

\* AC Adapters for Touch Finder with DC/AC/Battery Power Supply. Select the model for the country in which the Touch Finder will be used.

| Plug type | Voltage      | Certified standards | Model  |
|-----------|--------------|---------------------|--------|
|           | 125 V max.   | PSE                 | FQ-AC1 |
| Α         | 125 V IIIax. | UL/CSA              | FQ-AC2 |
|           | 250 V max.   | CCC mark            | FQ-AC3 |
| С         | 250 V max.   |                     | FQ-AC4 |
| BF        | 250 V max.   |                     | FQ-AC5 |
| 0         | 250 V max.   |                     | FQ-AC6 |



# Sensor

| Item                   | Туре                               | Single-function models   | Standard models                                       |  |  |  |
|------------------------|------------------------------------|--|---|--|--|--|
| NPN NPN                |                                    | FQ-S10 🗆 🗆 🗆   | FQ-S20□□□□  |  |  |  |
| Model                  | PNP                                | FQ-S15 □□□□  | FQ-S25□□□□  |  |  |  |
| Field of vision        |                                    | Refer to the table below.  |   |  |  |  |
| Installation distar    | ice                                | Refer to the table below.  |   |  |  |  |
|                        | Inspection items                   | Search, area, average color, edge position, and edg  | e width   |  |  |  |
|                        | Number of simultaneous inspections | 1  | 32  |  |  |  |
| Main functions         | Position compensation              | None   | Supported   |  |  |  |
|                        | Number of registered scenes        | 8  | 32  |  |  |  |
|                        | Image processing method            | Real color   | I   |  |  |  |
|                        | Image filter                       | High dynamic range (HDR), polarizing filter (attachment), and white balance  |   |  |  |  |
| Image input            | Image elements                     | 1/3-inch color CMOS  |   |  |  |  |
| 3. 1.                  | Shutter                            | 1/250 to 1/30,000  |   |  |  |  |
|                        | Processing resolution              | 752 x 480  |   |  |  |  |
|                        | Lighting method                    | Pulse  |   |  |  |  |
| Lighting               | Lighting color                     | White  |   |  |  |  |
| Ligiting               | LED class (See note 1.)            | Class 2  |   |  |  |  |
|                        | Measurement data                   |  | sults can be saved up to the capacity of an SD card.) |  |  |  |
| Data logging           | Images                             | In Sensor: 20 images (If a Touch Finder is used, images)   | 1 1 , , ,   |  |  |  |
| Measurement trig       |                                    | External trigger (single or continuous)  | ges can be saved up to the capacity of an ob card.)   |  |  |  |
| mododromont ang        | Input signals                      | 7 signals • Single measurement input (TRIG) • Command input (IN0 to IN5)   |   |  |  |  |
| I/O specifications     | Output signals                     | 3 signals  |   |  |  |  |
|                        | Ethernet specification             | 100BASE-TX/10BASE-T  |   |  |  |  |
|                        | Connection method                  | Special connector cables  • Power supply and I/O: 1 cable (FQ-WD□□□)  • Touch Finder and computer: 1 cable (FQ-WN□□□)  |   |  |  |  |
| Burne                  | Power supply voltage               | 20.4 to 26.4 VDC (including ripple)  |   |  |  |  |
| Ratings                | Current consumption                | 2.4 A max.   |   |  |  |  |
| Environmental          | Ambient temperature range          | Operating: 0 to 50°C<br>Storage: -25 to 65°C<br>(with no icing or condensation)  |   |  |  |  |
| Environmental immunity | Ambient humidity range             | Operating and storage: 35% to 85% (with no conder  | nsation)  |  |  |  |
| ,                      | Ambient atmosphere                 | No corrosive gas   |   |  |  |  |
|                        | Degree of protection               | IEC 60529 IP67 (with polarizing filter attachment mo   | unted.)   |  |  |  |
| Materials              |                                    | Sensor: PBT, PC, SUS Mounting Bracket: PBT Polarizing Filter Attachment: PBT, PC Ethernet connector: Oil-resistance vinyl compound I/O connector: Lead-free heat-resistant PVC |   |  |  |  |
| Weight                 |                                    | Depends on field of vision and installation distance.  | Refer to the table below.                             |  |  |  |
| Accessories            |                                    | Mounting Bracket (FQ-XL) (1)     Polarizing Filter Attachment (FQ-XF1) (1)     Instruction Manual     Quick Startup Guide     Member registration sheet     Warning Label      |   |  |  |  |

| Single-function models Standard models |            | Field of view |            |  |                                    |               |
|--|------------|---------------|------------|--|------------------------------------|---------------|
| NPN                                    | PNP        | NPN           | PNP        | (See note 2.)<br>(Horizontal × Vertical) | Installation distance              | Weight        |
| FQ-S10010F                             | FQ-S15010F | FQ-S20010F    | FQ-S25010F | 7.5 × 4.7 to 13 × 8.2 mm                 | 38 to 60 mm                        | Approx. 160 g |
| FQ-S10050F                             | FQ-S15050F | FQ-S20050F    | FQ-S25050F | 13 × 8.2 to 53 × 33 mm                   | 56 to 215 mm                       | Approx. 160 g |
| FQ-S10100F                             | FQ-S15100F | FQ-S20100F    | FQ-S25100F | 53 × 33 to 240 × 153 mm                  | Long-distance model: 220 to 970 mm | Approx. 150 g |
| FQ-S10100N                             | FQ-S15100N | FQ-S20100N    | FQ-S25100N | 29 × 18 to 300 × 191 mm                  | Short-distance model: 32 to 380 mm | Approx. 150 g |

Note: 1. Applicable standards: IEC 60825-1:1993 +A1:1997 +A2:2001, EN 60825-1:1994 +A1:2002 +A2:2001, and JIS C 6802:2005
2. Tolerance: ±10% max.



## **Touch Finder**

|                               |   | Туре                             | Model with DC power supply  | Model with AC/DC/battery power supply  |  |  |
|-------------------------------|---|----------------------------------|---|--|--|--|
| Item                          | n Model                                       |                                  | FQ-D30  | FQ-D31   |  |  |
| Number of conn                | Number of connectable Sensors                 |                                  | 8 max.  | 8 max.   |  |  |
| Types of measurement displays |   | easurement displays              | Last result display, Last NG display, trend monitor, histograms                 |  |  |  |
|                               | Types of d                                    | isplay images                    | Through, frozen, zoom-in, and zoom-out images                                   |  |  |  |
| Main functions                | Data loggir                                   | ng                               | Measurement results, measured images  |  |  |  |
|                               | Menu lange                                    | uage                             | English, German, French, Italian, Spanish, Tradition                            | onal Chinese, Simplified Chinese, Korean, Japanese   |  |  |
|                               |   | Display device                   | 3.5-inch TFT color LCD  |  |  |  |
|                               | LCD   | Pixels                           | 320 x 240   |  |  |  |
|                               |   | Display colors                   | 16,777,216  |  |  |  |
| Indications                   |   | Life expectancy<br>(See note 1.) | 50,000 hours at 25°C  |  |  |  |
|                               | Backlight                                     | Brightness adjustment            | Provided  |  |  |  |
|                               |   | Screen saver                     | Provided  |  |  |  |
| 0                             | T   | Method                           | Resistance film   |  |  |  |
| Operation interface           | Touch<br>screen                               | Life expectancy<br>(See note 2.) | 1,000,000   |  |  |  |
| External                      | Ethernet                                      |                                  | 100BASE-TX/10BASE-T   |  |  |  |
| interface SD card             |   |                                  | SDHC-compliant, Class 4 or higher recommended                                   |  |  |  |
| Power supply voltage          |   | ply voltage                      | DC power connection:20.4 to 26.4 VDC (including ripple)                         | DC power connection: 20.4 to 26.4 VDC (including ripple) AC adapter connection: 100 to 240 VAC, 50/60 Hz Battery connection: FQ-BAT1 Battery |  |  |
|                               | Continuous operation on Battery (See note 3.) |                                  |   | 1.5 h  |  |  |
|                               | Power consumption                             |                                  | DC power connection: 0.2 A  | DC power connection: 0.2 A,<br>Charging battery: 0.4 A   |  |  |
| Environmental immunity        | Ambient temperature range                     |                                  | Operating: 0 to 50°C<br>Storage: -25 to 65°C<br>(with no icing or condensation) | Operating: 0 to 50°C when mounted to DIN Track or panel Operation on Battery: 0 to 40°C Storage: -25 to 65°C (with no icing or condensation) |  |  |
| minimity                      | Ambient humidity range                        |                                  | Operating and storage: 35% to 85% (with no condensation)                        |  |  |  |
|                               | Ambient atmosphere                            |                                  | No corrosive gas  |  |  |  |
| Degree of protection          |   | protection                       | IEC 60529 IP20 (when SD card cover, connector cap, or harness is attached)      |  |  |  |
| Weight                        |   |                                  | Approx. 270 g (without Battery and hand strap attached)                         |  |  |  |
| Materials                     |   |                                  | Case: ABS   |  |  |  |
| Accessories                   |   |                                  | Touch Pen (FQ-XT), Instruction Manual   |  |  |  |

- Note: 1. This is a guideline for the time required for the brightness to diminish to half the initial brightness at room temperature and humidity. The life of the backlight is greatly affected by the ambient temperature and humidity and will be shorter at lower or higher temperatures.
  - 2. This value is only a guideline. No guarantee is implied. The value will be affected by operating conditions.
  - 3. This value is only a guideline. No guarantee is implied. The value will be affected by the operating environment and operating conditions.

## **Battery Specifications**

| Item Model                        | FQ-BAT1  |
|-----------------------------------|--|
| Battery type                      | Secondary lithium ion battery  |
| Nominal capacity                  | 1,800 mAh  |
| Rated voltage                     | 3.7V   |
| Ambient temperature range         | Operating: 0 to 40°C<br>Storage: -25 to 65°C (with no icing or condensation) |
| Ambient humidity range            | Operating and storage: 35% to 85% (with no condensation)                     |
| Charging method                   | Charged in Touch Finder (FQ-D31). AC adapter (FQ-AC□) is required.           |
| Charging time (See note 1.)       | 2 h  |
| Battery backup life (See note 2.) | 300 charging cycles  |
| Weight                            | 50 g max.  |

- Note: 1. This value is only a guideline. No guarantee is implied. The value will be affected by operating conditions
  - 2. This is a guideline for the time required for the capacity of the Battery to be reduced to 60% of the initial capacity. No guarantee is implied. The value will be affected by the operating environment and operating conditions.

## System Requirements for PC tool for FQ

The following Personal Computer system is required to use the software.

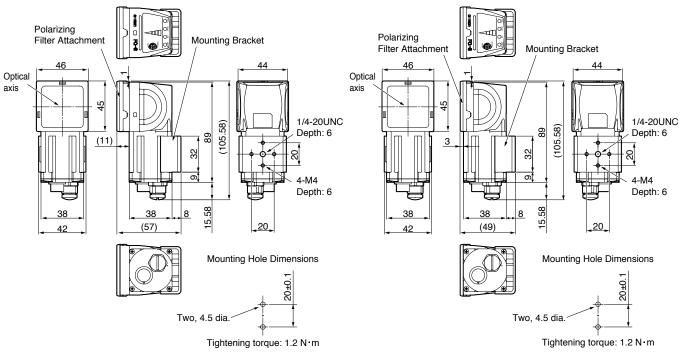
| os      | Microsoft Windows XP Home Edition/Professional SP2 or higher (See note 1.) Microsoft Windows 7 Home Premium or higher (See note 1.) |
|---------|---|
| CPU     | Core 2 Duo 1.06 GHz or the equivalent or higher   |
| RAM     | 1GB min.  |
| HDD     | 500 MB min. available space (See note 2.)   |
| Monitor | 1,024 x 768 dots min.   |

- Note: 1. The Japanese and English versions support only 32-bit OS versions.
  - 2. Available space is also required separately for data logging.

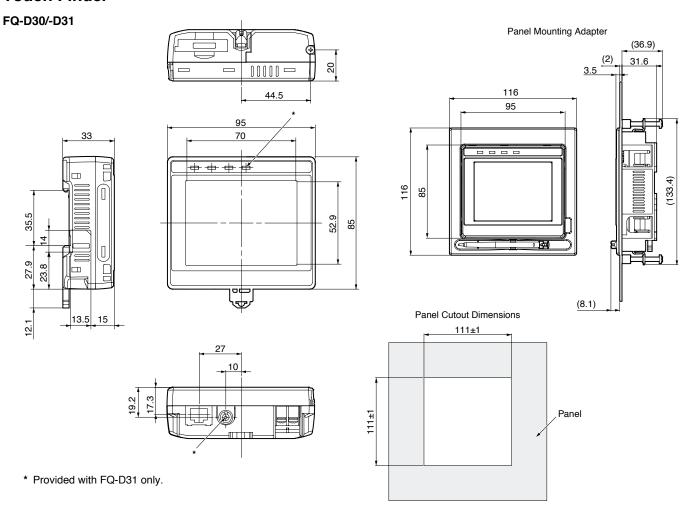
Dimensions OMRON

Sensor (Unit: mm)

FQ-S10010F/-S10050F FQ-S15010F/-S15050F FQ-S20010F/-S20050F FQ-S25010F/-S25050F FQ-S10100F/-S10100N/-S20100N FQ-S15100F/-S15100N/-S25100N FQ-S20100F FQ-S25100F



## **Touch Finder**





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