



SKA ROTARY TABLE DIRECT DRIVE SERVOMOTORS

MOTORS

***MOTOR
POWER***
COMPANY



Motor Power Company
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WELCOME TO MOTOR POWER COMPANY

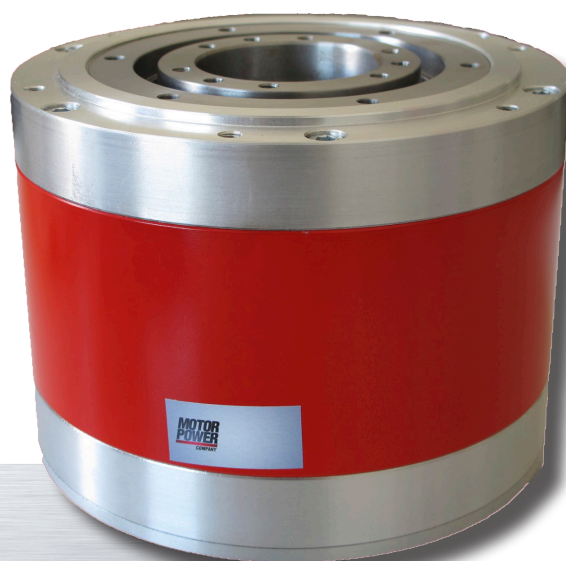
Directly driven Motor Power Company rotary tables provide versatile applications due to their backlash free structure. If necessary a compact servo system with high torque and high accuracy, SKA Rotary Table is the perfect answer for the ideal application. This complete series is provided with or without its perfectly coupling amplifier. Motor Power Company proposes not just components but complete motion solutions, combining direct drive motors with a series of drives with high flexibility and exceptional capabilities in a wide range of applications.

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DIRECT DRIVE

TECHNOLOGY



GEARLESS POWERFUL SOLUTION WITH HIGHER POSITION ACCURACY

- Instantaneous peak torque till 2400 Nm
- A high-speed operation up to 900 rpm
- Rated motor speed up to 600 rpm
- High-precision indexing with over 16,000,000 cpr, after interpolation
- Absolute accuracy till ± 1 arc sec
- No backlash for a high-precision, high-speed operation with shorter settling time
- Improved positioning accuracy
- Uncomplicated and trouble-free usability drives
- Perfect matching between motor and drives with different network communication
- Analog encoder for increasing the final resolution
- Absolute encoder for the purest positional information
- Parameters to change: speed control, torque or positioning control

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DIRECT DRIVE SYSTEM TECHNICAL IMPROVEMENTS

Simplified machine structure, adjustment and maintenance
Direct connection to load increases torsional stiffness
Low noise level
No maintenance for lubrication, ideal for cleaning room applications
Compact design for reduced space requirement
Easy wiring and piping using the motor's hollow shaft
No limits due to backlash, friction or inertia
SKA Rotary Table motor peak torque can provide 800% of continuous torque
Reduction and control of energy costs
Energy efficiency

APPLICATIONS

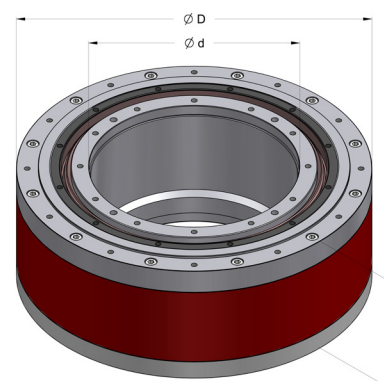
SKA Rotary Table is suitable for a wide variety of applications.

Semiconductor manufacturing	Packaging machinery	Converting equipment
Integrated circuit inspection	Part unloaders	Print registration stands
Liquid crystal screen manufacture	Actuators	
Electronic parts assembly	Rotary tables	Alternative energy
Manipulators	Material handling	Solar energy
Electronic parts assembly	Capping machines	Wind energy
LED die bonding machine	Labelling processes	

SKA ROTARY TABLE

DIRECT DRIVE SERVOMOTORS

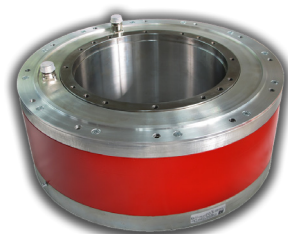
PRODUCT LINEUP



	STALL TORQUE (Nm)	PEAK TORQUE (Nm)	RATED SPEED (Rpm)	POLES (nr)	INERTIA (kg cm ²)	WEIGHT (kg)	EXTERNAL DIAMETER D (mm)	HOLE DIAMETER d (mm)	HEIGHT H (mm)	RATED VOLTAGE (Vac)	DRIVE TYPE
SKA RT 148.30 19	8	35	400	14	68,5	15,3	179	60	127,5	230	FPRO 003 2 A
SKA RT 148.60 19	14	68	400	14	91,8	18,1	179	60	157,5	230	FPRO 006 2 A
SKA RT 148.90 19	20	103	400	14	114,2	22	179	60	187,5	230	FPRO 010 2 A
SKA RT 148.120 50	26	141	400	14	137,1	26,1	179	60	217,5	230	FPRO 010 2 A
SKA RT 245.30 42	41	128	350	28	542	42,9	290	135	136,5	400	FPRO 012 4 D
SKA RT 245.60 51	70	241	350	28	651	55,4	290	135	166,5	400	FPRO 012 4 D
SKA RT 245.90 51	93	330	350	28	777	67,8	290	135	196,5	400	FPRO 024 4 D
SKA RT 245.120 52	115	458	350	28	904	80,3	290	135	226,5	400	FPRO 024 4 D
SKA RT 245.120 65	115	458	350	28	904	80,3	290	135	226,5	400	FPRO 012 4 D
SKA RT 335.30 51	100	290	150	42	2847	73,1	390	190	138	400	FPRO 024 4 D
SKA RT 335.30 65	100	290	150	42	2847	73,1	390	190	138	400	FPRO 006 4 D
SKA RT 335.60 65	164	585	150	42	3629	94,1	390	190	168	400	FPRO 024 4 D
SKA RT 335.90 65	220	800	150	42	4411	115	390	190	198	400	FPRO 024 4 D
SKA RT 335.120 65	270	975	150	42	5193	136,1	390	190	228	400	FPRO 024 4 D
SKA RT 335.150 54	320	1200	150	42	5975	157	390	190	258	400	FPRO 012 4 D
SKA RT 335.150 65	320	1200	150	42	5975	157	390	190	258	400	FPRO 024 4 D
SKA RT 430.30 56	210	458	100	56	8698	105,7	490	290	150	400	FPRO 012 4 D
SKA RT 430.60 52	340	840	100	56	10637	133,7	490	290	180	400	FPRO 024 4 D
SKA RT 430.60 56	340	840	100	56	10637	133,7	490	290	180	400	FPRO 024 4 D
SKA RT 430.90 55	450	1200	70	56	12577	161,1	490	290	210	400	FPRO 006 4 D
SKA RT 430.90 56	450	1200	100	56	12577	161,1	490	290	210	400	FPRO 024 4 D
SKA RT 430.120 53	560	1600	100	56	14516	188,7	490	290	240	400	FPRO 024 4 D
SKA RT 430.150 66	660	1900	100	56	16455	215,7	490	290	270	400	FPRO 024 4 D
SKA RT 430.180 54	760	2400	100	56	18394	243,3	490	290	300	400	FPRO 024 4 D

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MOTOR TYPE DESIGNATION						
SKA RT	148	30	19	10	00	19
Servomotor Name	Model	Size	Winding code	Feedback	Degree of protection	Connectors
	1	2	3	4	5	6



1 Choose SKA ROTARY TABLE model among

148 - 245 - 335 - 430

2 Choose SKA ROTARY TABLE size among

30-60-90-120 for model 148
30-60-90-120 for model 245
30-60-90-120-150 for model 335
30-60-90-120-150 -180 for model 430

3

	Winding Code	19	42	50	51	52	53	54	55	56	65	66
Motor												
SKA RT 148.30		•	-		-	-	-	-	-	-	-	-
SKA RT 148.60		•	-		-	-	-	-	-	-	-	-
SKA RT 148.90		•	-		-	-	-	-	-	-	-	-
SKA RT 148.120		-	-	•	-	-	-	-	-	-	-	-
SKA RT 245.30		-	•	-	-	-	-	-	-	-	-	-
SKA RT 245.60		-	-	-	•	-	-	-	-	-	-	-
SKA RT 245.90		-	-	-	•	-	-	-	-	-	-	-
SKA RT 245.120		-	-	-	-	•	-	-	-	-	•	-
SKA RT 335.30		-	-	-	•	-	-	-	-	-	•	-
SKA RT 335.60		-	-	-	-	-	-	-	-	-	•	-
SKA RT 335.90		-	-	-	-	-	-	-	-	-	•	-
SKA RT 335.120		-	-	-	-	-	-	-	-	-	•	-
SKA RT 335.150		-	-	-	-	-	-	•	-	-	•	-
SKA RT 430.30		-	-	-	-	-	-	-	-	•	-	-
SKA RT 430.60		-	-	-	-	•	-	-	-	•	-	-
SKA RT 430.90		-	-	-	-	-	-	-	•	•	-	-
SKA RT 430.120		-	-	-	-	-	•	-	-	-	-	-
SKA RT 430.150		-	-	-	-	-	-	-	-	-	-	•
SKA RT 430.180		-	-	-	-	-	-	•	-	-	-	-

• available

- not available

4 Choose feedback for SKA ROTARY TABLE among

10- for incremental SinCos encoder
30- for absolute EnDat encoder

5 Choose degree of protection for SKA ROTARY TABLE among

00- for IP 42 Standard version
Flanges not sealed

01- for IP65 top flange (view A)

6 Choose connectors for SKA ROTARY TABLE

19- M23 connectors - PT 1000 on power connector
20- M23 connectors - PT 1000 on signal connector

FLEXI PRO DRIVE TYPE



FPRO

006

2A

AP

1

XXX

Drive Name

Rating

AC and Controller
input Power Supply

Interface
Options

Analog
Input

Special
Specification

1

2

3

4

5

1

	Rating	
	120/240 VAC	
	Cont. [A rms]	Peak [A rms]
1D5	1.5	4.5
003	3	9
4D5	4,5	18
006	6	18
008	8	28
010	10	28
013	13	28
020	20	48
024	24	48

	Rating	
	400/480 VAC	
	Cont. [A rms]	Peak [A rms]
003	3	9
006	6	18
012	12	24
024	24	72
030	30	90

2

AC and Controller Input Power Supply	
2A	Input Single Phase 120L - L VAC +10% -15% 50/60Hz
	Input Single Phase 240L - L VAC +10% -15% 50/60Hz
	Input Three Phase 120 - 240L - L VAC +10% -15% 50/60Hz
4D	AC Input Power Supply:
	- Input Three Phase 400L - L VAC +10% -15% 50/60Hz
	- Input Three Phase 480L - L VAC +10% -15% 50/60Hz
	24VDC input for control board power supply

3

Interface Options

AF - Analog Voltage/Pulse Train Ref & CANopen® & USB & RS 232
EC - EtherCAT

4

Analog Input

1 - One Analog input, 16 bit
2 - Two Analog inputs, 14 bit each

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SKA ROTARY TABLE

DIRECT DRIVE SERVOMOTORS RATINGS AND SPECIFICATIONS

SKA RT 148 RATINGS AND SPECIFICATIONS

TIME RATING
INSULATION CLASS
ENCLOSURE
ENCLOSURE RATING

Continuous
F
Totally enclosed, self-cooled
IP 42 (standard)

AMBIENT TEMPERATURE
AMBIENT HUMIDITY
POLES
THERMAL PROTECTION

0 to 40 °C
20 to 80% RH (non condensing)
14
PT 1000

SKA RT 148.30 19

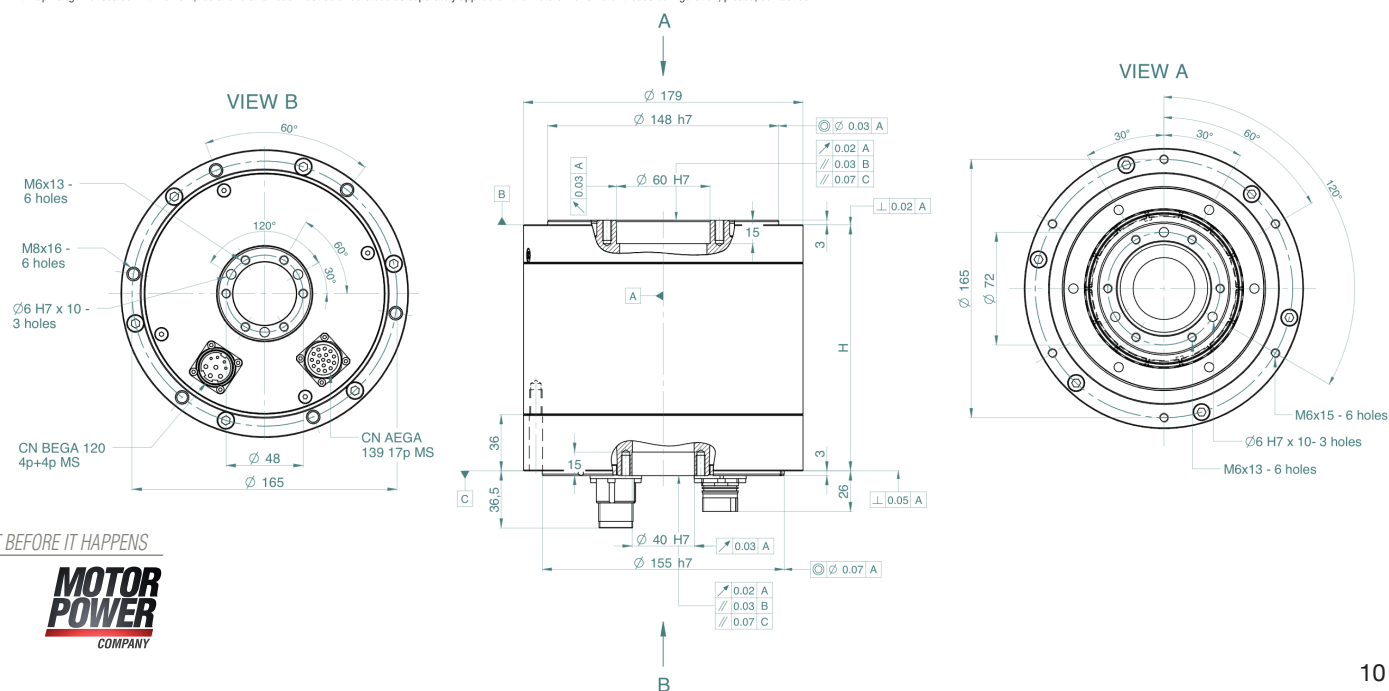
SKA RT 148.60 19

SKA RT 148.90 19

SKA RT 148.120 50

Stall torque	Nm	8	14	20	26
Peak torque	Nm	35	68	103	141
Rated torque	Nm	6,8	11,6	16,3	21
Rated voltage	Vac	230	230	230	230
Stall current	Arms	2,02	3,53	5,04	4,62
Peak current	Arms	10,80	20,0	32,0	31,0
Rated current	Arms	1,76	3,01	4,23	3,85
Rated speed	rpm	400	400	400	400
Maximum speed	rpm	600	600	600	600
Torque constant ± 5%	Nm/Arms	3,97	3,97	3,97	5,62
Voltage constant ± 5%	Vrms/krpm	240	240	240	340
Phase/phase resistance ± 5%	Ohm	6,40	2,90	1,88	2,80
Phase/phase inductance	mH	20	12,30	9,50	14,80
Electrical time constant	msec	3,1	4,2	5,1	5,3
Thermal resistance	°C/W	1,75	1,26	0,95	0,76
Mechanical time constant	ms	4,17	2,52	2,04	1,82
Max. theoretical acceleration	rad/s ²	5109	7440	9019	10284
Rotor inertia	Kg cm ²	68,5	91,4	114,2	137,1
Motor height H	mm	127,5	157,5	187,5	217,5
Motor weight	Kg	15,3	18,1	22	26,1
Radial load	N(@30rpm)	4680	4680	4680	4680
Axial load	N(@60rpm)	4370	4370	4370	4370
Tilt moment	N(@15rpm)	150	150	150	150

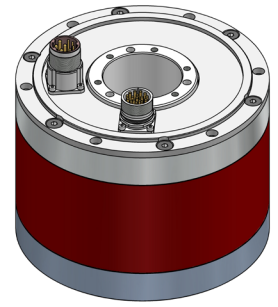
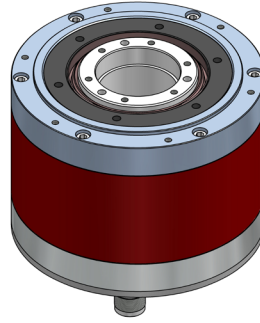
Values and torque/speed specifications here detailed are obtained with the SKA Rotary Table coupled to FLEXI PRO drive, with a coil temperature of 100°C. All others data are with a coil temperature of 25°C. Output continuous rating with 370x370x10mm heat sink flange coupling and with top flange not sealed. Tilt moment, radial and axial load must be understood as separately applied on the motors. For different loads configuration, please, contact us.



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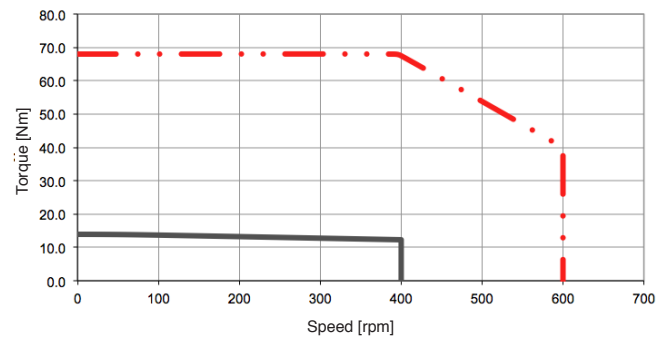
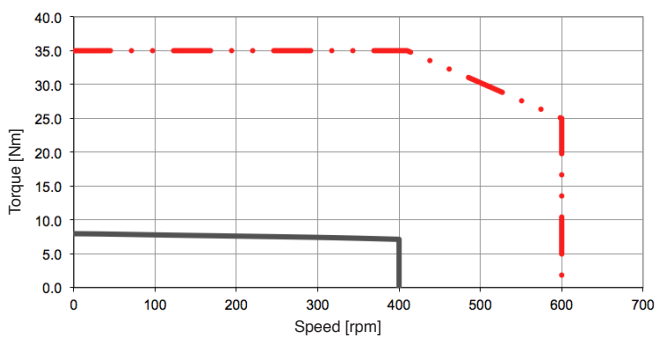
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SKA RT 148 TORQUE AND SPEED CHARTS



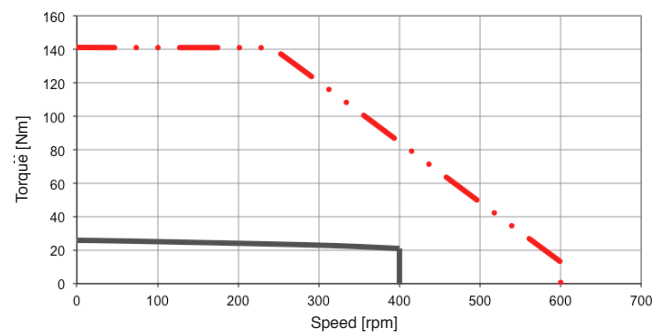
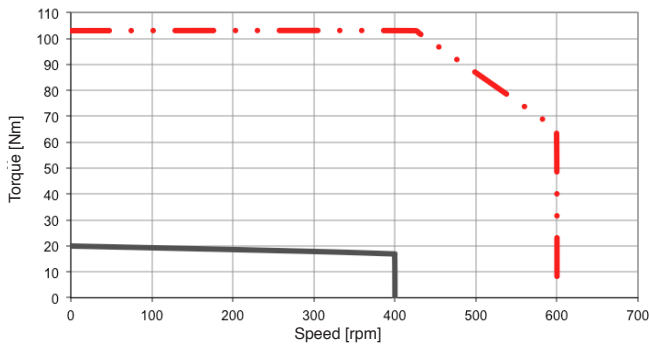
SKA RT 148.30 19

SKA RT 148.60 19



SKA RT 148.90 19

SKA RT 148.120 50



SKA RT 245 RATINGS AND SPECIFICATIONS

TIME RATING
INSULATION CLASS
ENCLOSURE
ENCLOSURE RATING

Continuous
F
Totally enclosed, self-cooled
IP 42 (standard)

AMBIENT TEMPERATURE
AMBIENT HUMIDITY
POLES
THERMAL PROTECTION

0 to 40 °C
20 to 80% RH (non condensing)
28
PT 1000

SKA RT 245.30 42

SKA RT 245.60 51

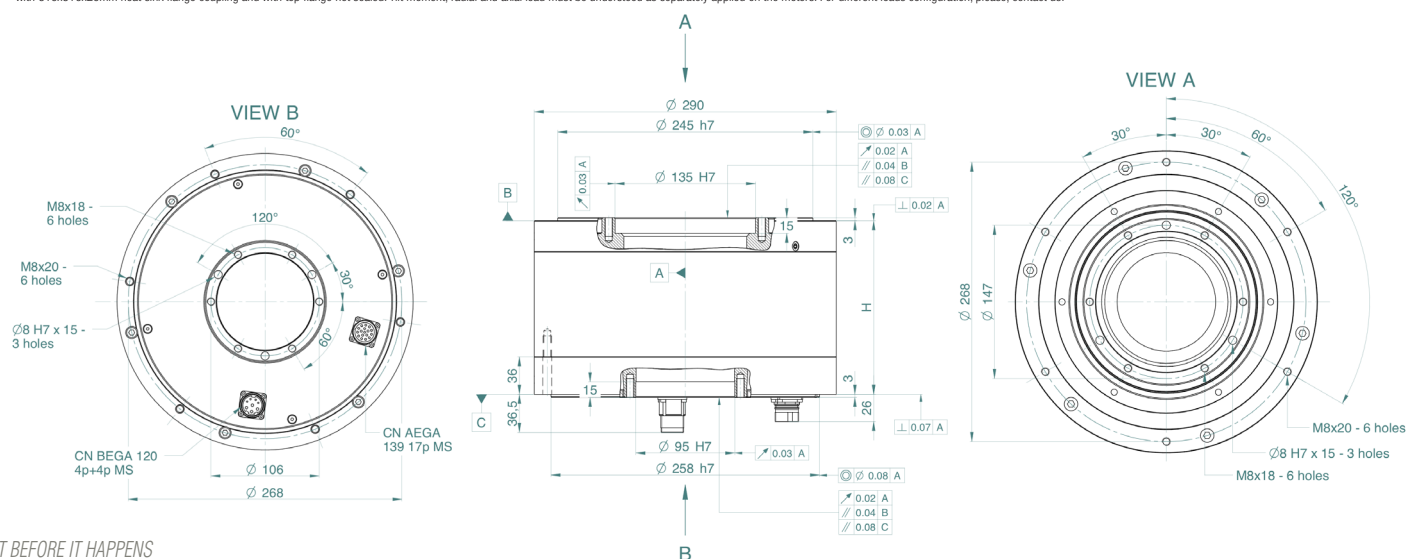
SKA RT 245.90 51

SKA RT 245.120 52

SKA RT 245.120 65

Stall torque	Nm	41	70	93	115	115
Peak torque	Nm	128	241	330	458	458
Rated torque	Nm	36	57	76	90	90
Rated voltage	Vac	400	400	400	400	400
Stall current	Arms	6,20	7,42	9,86	7,32	6,05
Peak current	Arms	22,90	30,30	40,0	34,50	28,50
Rated current	Arms	5,60	6,23	8,30	5,90	4,87
Rated speed	rpm	350	350	350	300	290
Maximum speed	rpm	500	500	500	380	348
Torque constant ± 5%	Nm/Arms	6,62	9,43	9,43	15,72	19,02
Voltage constant ± 5%	Vrms/krpm	400	570	570	950	1150
Phase/phase resistance ± 5%	Ohm	2,56	2,38	1,59	3,23	4,74
Phase/phase inductance	mH	15,80	20	15	31	45,43
Electrical time constant	msec	6,2	8,4	9,5	9,6	9,6
Thermal resistance	°C/W	0,46	0,35	0,29	0,26	0,26
Mechanical time constant	ms	4,76	2,61	2,08	1,78	1,78
Max. theoretical acceleration	rad/s ²	2362	3702	4247	5066	5066
Rotor inertia	Kg cm ²	542	651	777	904	904
Motor height H	mm	136,5	166,5	196,5	226,5	226,5
Motor weight	Kg	42,9	55,4	67,8	80,3	80,3
Radial load	N(@30rpm)	6050	6050	6050	6050	6050
Axial load	N(@60rpm)	5460	5460	5460	5460	5460
Tilt moment	Nm(@15rpm)	300	300	300	300	300

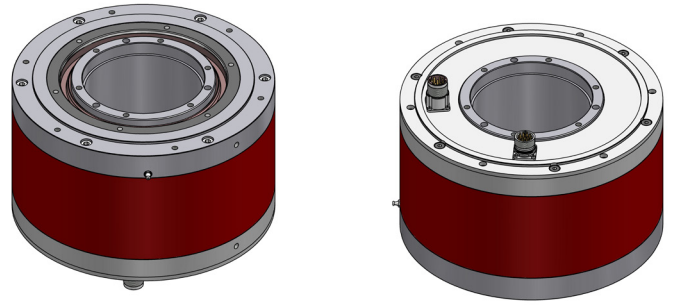
Values and torque/speed specifications here detailed are obtained with the SKA Rotary Table coupled to FLEXI PRO drive, with a coil temperature of 100°C. All others data are with a coil temperature of 25°C. Output continuous rating with 610x610x20mm heat sink flange coupling and with top flange not sealed. Tilt moment, radial and axial load must be understood as separately applied on the motors. For different loads configuration, please, contact us.



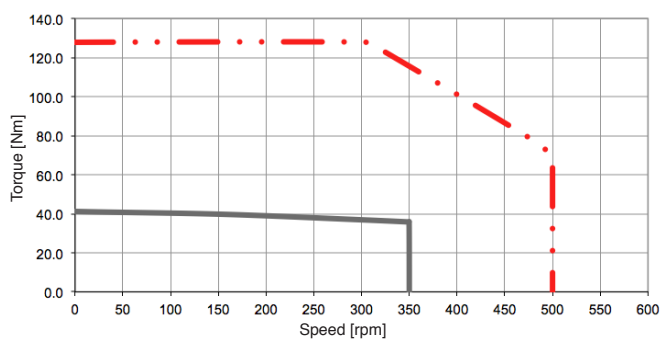
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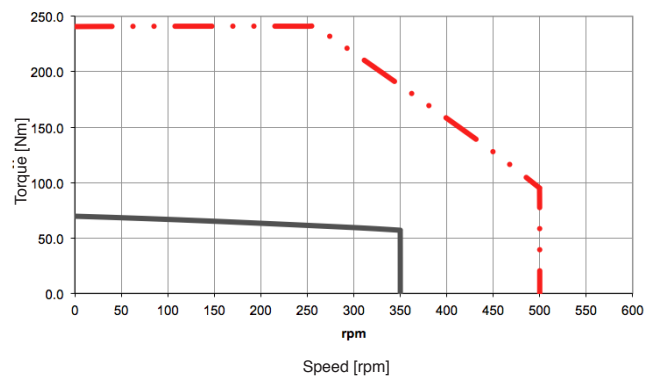
SKA RT 245 TORQUE AND SPEED CHARTS



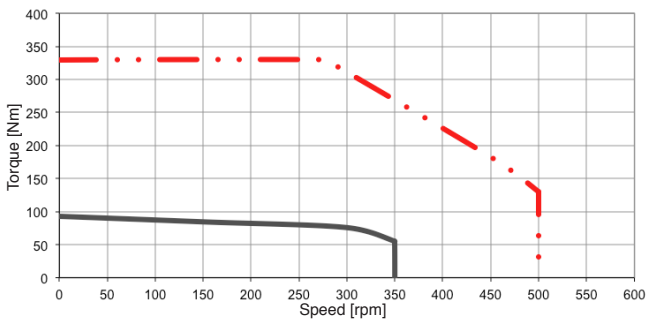
SKA RT 245.30 42



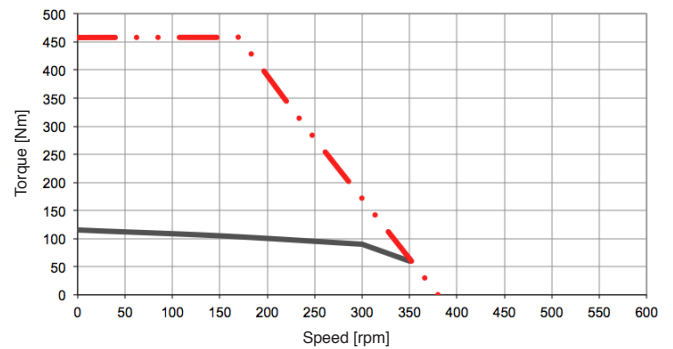
SKA RT 245.60 51



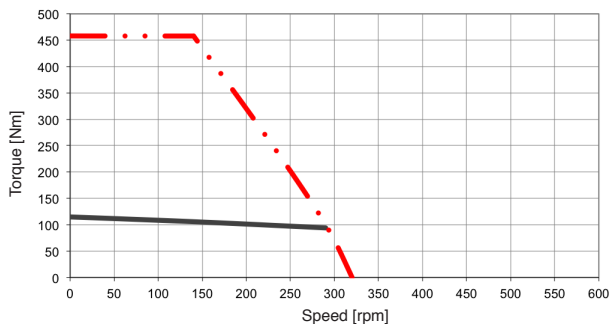
SKA RT 245.90 51



SKA RT 245.120 52



SKA RT 245.120 65



— CONTINUOUS DUTY @ RATED VOLTAGE
 INTERMITTENT DUTY @ RATED VOLTAGE

SKA RT 335 RATINGS AND SPECIFICATIONS

TIME RATING
INSULATION CLASS
ENCLOSURE
ENCLOSURE RATING

Continuous
F
Totally enclosed, self-cooled
IP 42 (standard)

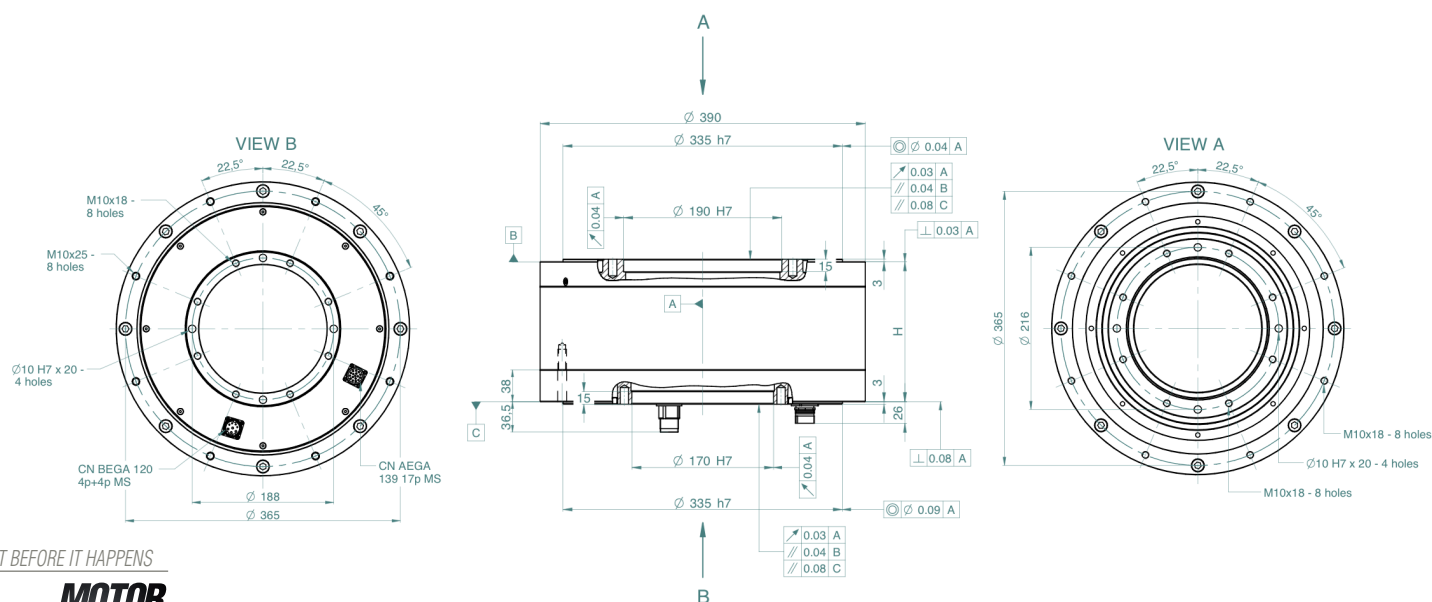
AMBIENT TEMPERATURE
AMBIENT HUMIDITY
POLES
THERMAL PROTECTION

0 to 40 °C
20 to 80% RH (non condensing)
42
PT 1000

SKA RT 335.30 51 **SKA RT 335.30 65** **SKA RT 335.60 65** **SKA RT 335.90 65** **SKA RT 335.120 65** **SKA RT 335.150 54** **SKA RT 335.150 65**

Stall torque	Nm	100	100	164	220	270	320	320
Peak torque	Nm	290	290	535	800	975	1200	1200
Rated torque	Nm	87	87	136	167	206	232	232
Rated voltage	Vac	400	400	400	400	400	400	400
Stall current	Arms	10,61	5,26	8,62	11,56	14,19	6,14	16,82
Peak current	Arms	36,70	18,19	33,04	50,06	57,82	25,56	70
Rated current	Arms	9,50	4,71	7,36	9,04	11,15	4,59	12,56
Rated speed	rpm	150	150	150	150	150	110	150
Maximum speed	rpm	200	200	200	200	200	127	200
Torque constant ± 5%	Nm/Arms	9,43	19,02	19,02	19,02	19,02	52,11	19,02
Voltage constant ± 5%	Vrms/krpm	570	1150	1150	1150	1150	3150	1150
Phase/phase resistance ±5%	Ohm	1,60	6,50	2,96	2,07	1,44	8,10	1,08
Phase/phase inductance	mH	10,66	43,39	27,16	19,71	15,77	90,03	12
Electrical time constant	msec	6,7	6,7	9,2	9,5	11,0	11,1	11,1
Thermal resistance	°C/W	0,25	0,25	0,21	0,16	0,16	0,15	0,15
Mechanical time constant	ms	7,68	7,68	4,45	3,78	3,10	2,67	2,67
Max. theoretical acceleration	rad/s²	1019	1019	1474	1814	1878	2008	2008
Rotor inertia	Kg cm²	2847	2847	3629	4411	5193	5975	5975
Motor height H	mm	138	138	168	198	228	258	258
Motor weight	Kg	73,1	73,1	94,1	115	136	157	157
Radial load	N(@30rpm)	6900	6900	6900	6900	6900	6900	6900
Axial load	N(@60rpm)	6300	6300	6300	6300	6300	6300	6300
Tilt moment	Nm(@15rpm)	600	600	600	600	600	600	600

Values and torque/speed specifications here detailed are obtained with the SKA Rotary Table coupled to FLEXI PRO drive, with a coil temperature of 100°C. All others data are with a coil temperature of 25°C. Output continuous rating with 840x840x30mm heat sink flange coupling and with top flange not sealed. Tilt moment, radial and axial load must be understood as separately applied on the motors. For different loads configuration, please, contact us.

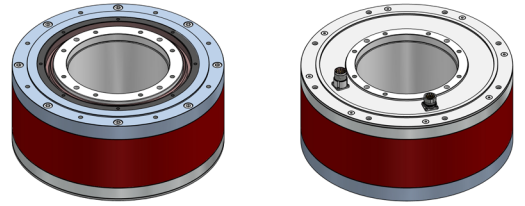
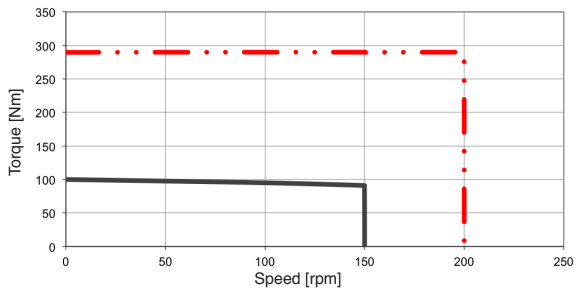


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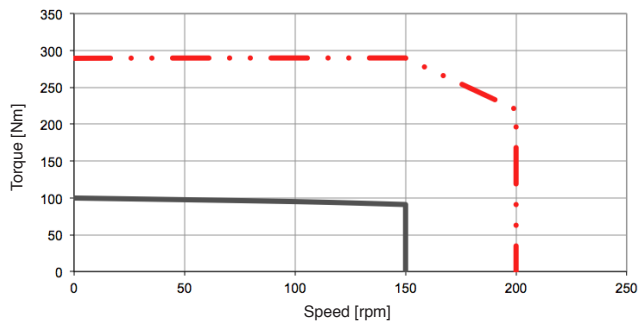
SKA RT 335 TORQUE AND SPEED CHARTS

SKA RT 335.30 51

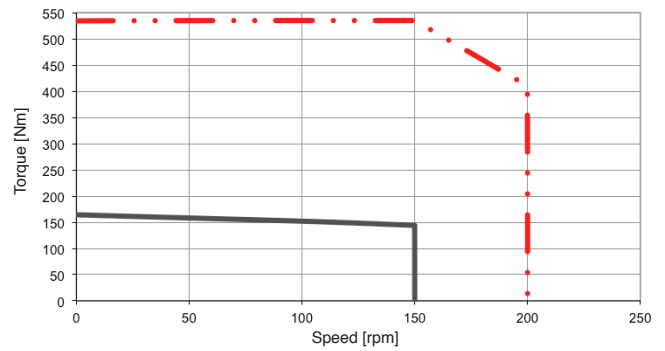


— CONTINUOUS DUTY @ RATED VOLTAGE
 INTERMITTENT DUTY @ RATED VOLTAGE

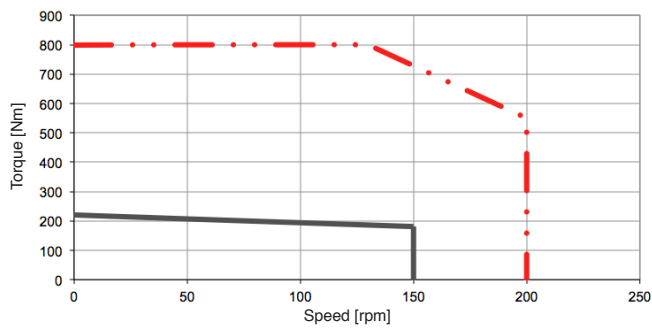
SKA RT 335.30 65



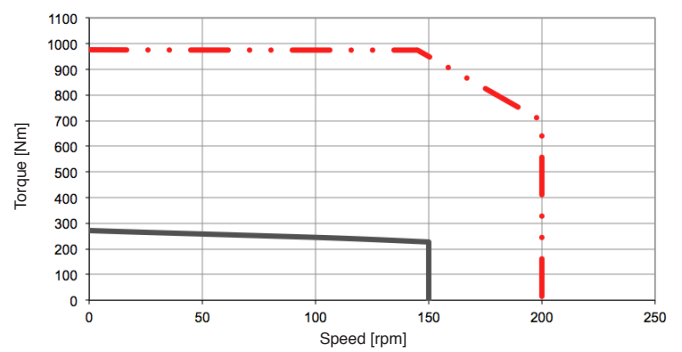
SKA RT 335.60 65



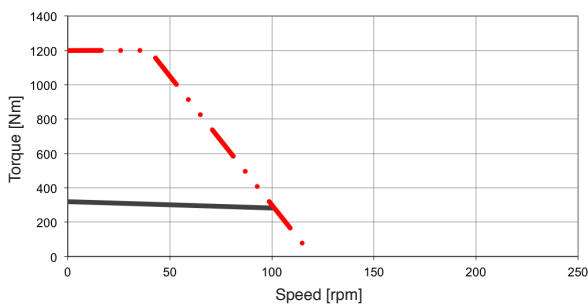
SKA RT 335.90 65



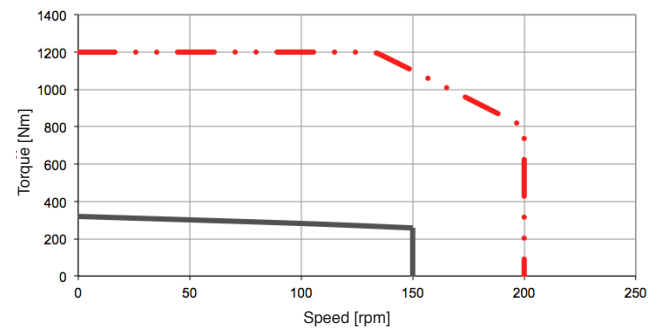
SKA RT 335.120 65



SKA RT 335.150 54



SKA RT 335.150 65

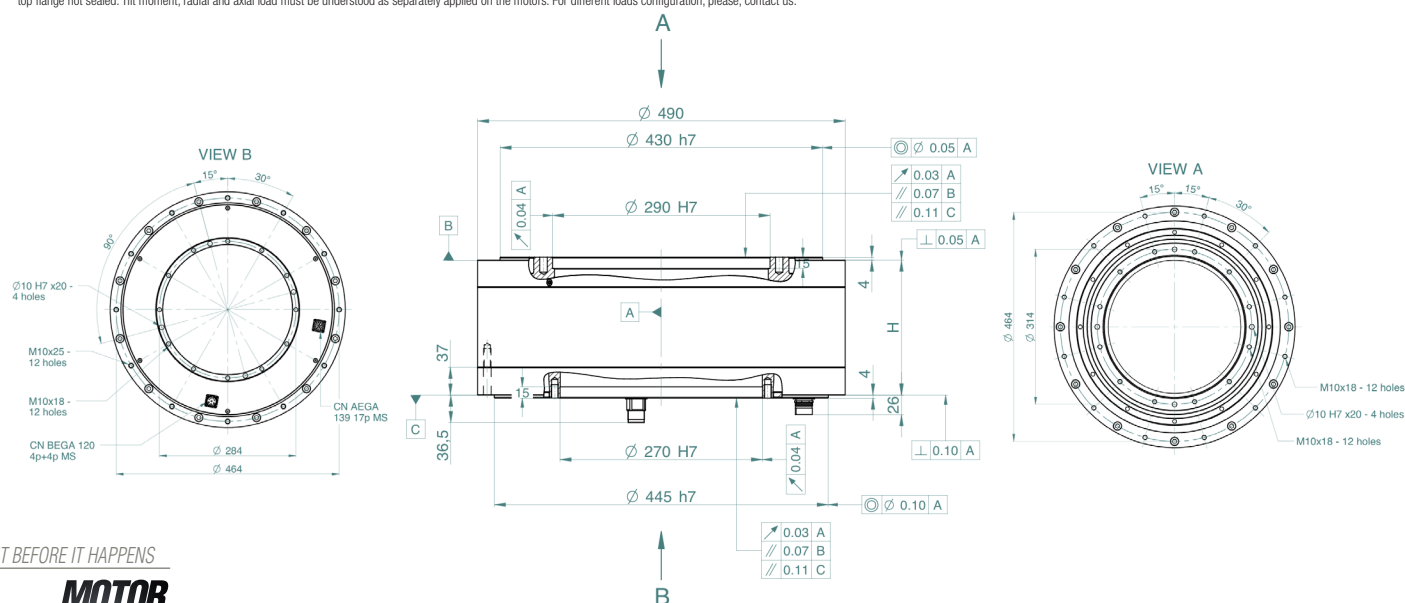


SKA RT 430 RATINGS AND SPECIFICATIONS

TIME RATING	Continuous	AMBIENT TEMPERATURE	0 to 40 °C
INSULATION CLASS	F	AMBIENT HUMIDITY	20 to 80% RH (non condensing)
ENCLOSURE	Totally enclosed, self-cooled	POLES	56
ENCLOSURE RATING	IP 42 (standard)	THERMAL PROTECTION	PT 1000

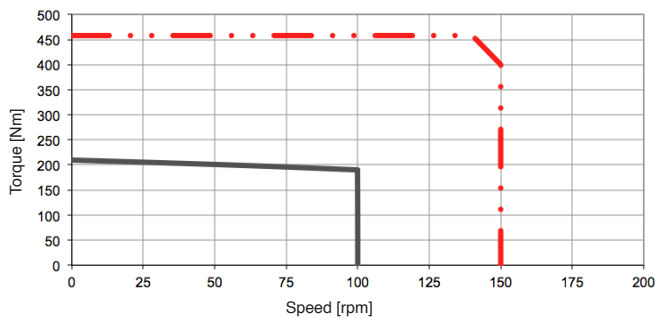
		SKA RT 430.30 56	SKA RT 430.60 52	SKA RT 430.60 56	SKA RT 430.90 55	SKA RT 430.90 56	SKA RT 430.120 53	SKA RT 430.150 66	SKA RT 430.180 54
Stall torque	Nm	210	340	340	450	450	560	660	760
Peak torque	Nm	458	840	840	1200	1200	1600	1900	2400
Rated torque	Nm	175	268	268	332	332	450	520	680
Rated voltage	Vac	400	400	400	400	400	400	400	400
Stall current	Arms	9,07	21,63	14,68	4,77	19,43	17,82	17,73	14,58
Peak current	Arms	27	70	47,5	17,19	70	70	70	63,5
Rated current	Arms	7,78	17,56	11,92	3,63	14,77	14,75	14,39	13,44
Rated speed	rpm	100	100	100	60	100	100	100	100
Maximum speed	rpm	150	150	150	70	150	150	150	110
Torque constant ± 5%	Nm/Arms	23,16	15,72	23,16	94,29	23,16	31,43	37,22	52,11
Voltage constant ± 5%	Vrms/krpm	1400	950	1400	5700	1400	1900	2250	3150
Phase/phase resistance ± 5%	Ohm	3,25	0,68	1,47	16,16	0,98	1,37	1,64	2,50
Phase/phase inductance	mH	22,80	6,68	14,50	162	9,80	16	20	32
Electrical time constant	msec	7,0	9,9	9,9	10,0	10,1	11,7	12,2	12,8
Thermal resistance	°C/W	0,17	0,14	0,14	0,12	0,12	0,10	0,09	0,09
Mechanical time constant	ms	7,91	4,37	4,37	3,43	3,43	3,01	2,92	2,54
Max. theoretical acceleration	rad/s²	527	790	790	954	954	1102	1155	1305
Rotor inertia	Kg cm²	8698	10637	10637	12577	12577	14516	16455	18394
Motor height H	mm	150	180	180	210	210	240	270	300
Motor weight	kg	105,7	133,7	133,7	161,1	161,1	188,7	215,7	243,3
Radial load	N(@30rpm)	7700	7700	7700	7700	7700	7700	7700	7700
Axial load	N(@60rpm)	6700	6700	6700	6700	6700	6700	6700	6700
Tilt moment	Nm(@15rpm)	800	800	800	800	800	800	800	800

Values and torque/speed specifications here detailed are obtained with the SKA Rotary Table coupled to FLEXI PRO drive, with a coil temperature of 100°C. All others data are for coil a temperature of 25°C. Output continuous rating with 1000x1000x30mm heat sink flange coupling with top flange not sealed. Tilt moment, radial and axial load must be understood as separately applied on the motors. For different loads configuration, please, contact us.

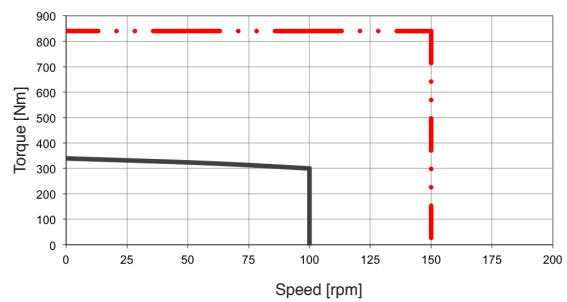


SKA RT 430 TORQUE AND SPEED CHARTS

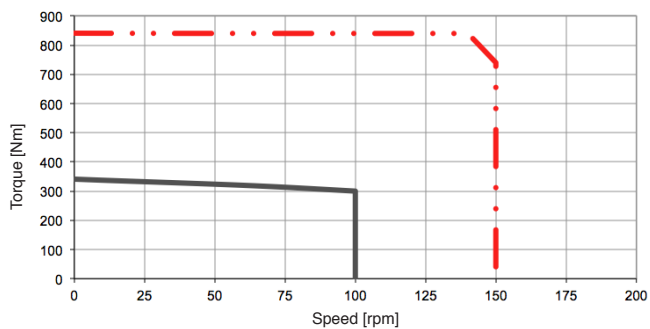
SKA RT 430.30 56



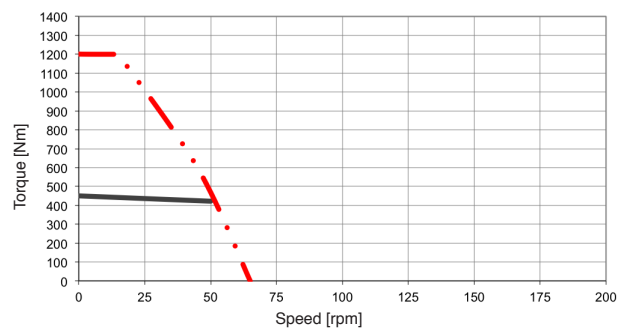
SKA RT 430.60 52



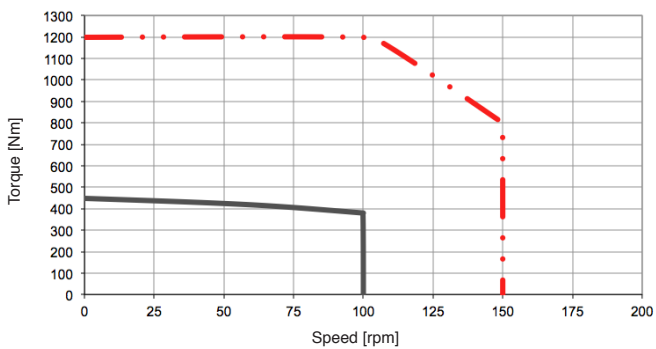
SKA RT 430.60 56



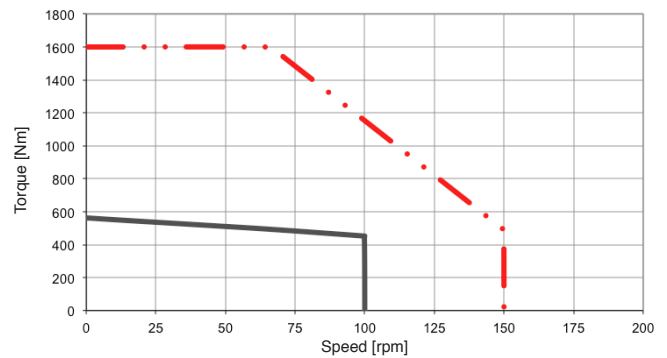
SKA RT 430.90 55



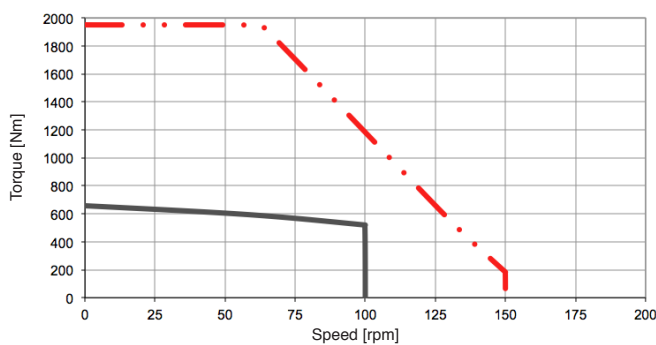
SKA RT 430.90 56



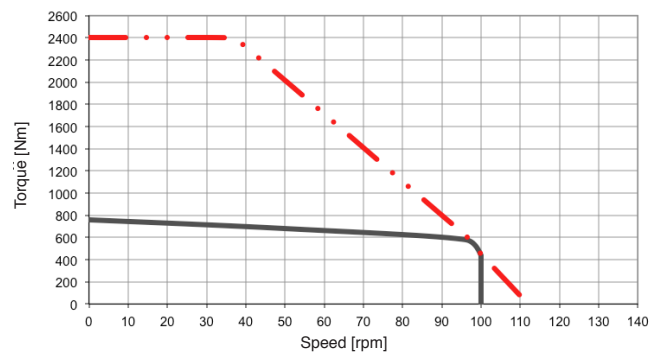
SKA RT 430.120 53



SKA RT 430.150 66



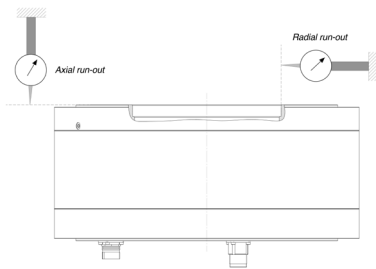
SKA RT 430.180 54



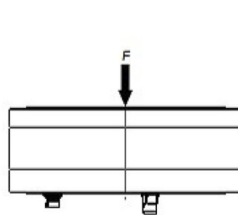
————— CONTINUOUS DUTY @ RATED VOLTAGE

..... INTERMITTENT DUTY @ RATED VOLTAGE

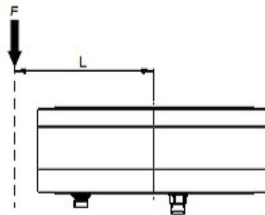
RUNOUT AND LOAD



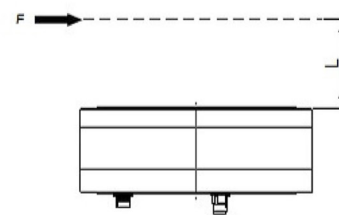
		SKA RT 148	SKA RT 245	SKA RT 335	SKA RT 430
Axial run-out	mm	0,02	0,02	0,03	0,03
Radial run-out	mm	0,03	0,03	0,04	0,04



Force: F
Radial load: $F_r=0$
Thrust load: $F_a=F$
Tilt moment: $M=0$



Force: F
Radial load: $F_r=0$
Thrust load: $F_a=F$
Tilt moment: $M=F \times L$



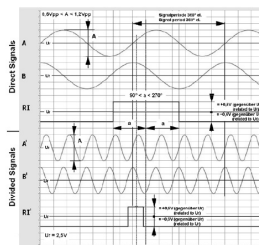
Force: F
Radial load: $F_r=F$
Thrust load: $F_a=0$
Tilt moment: $M=F \times L$

FEEDBACK SPECIFICATIONS

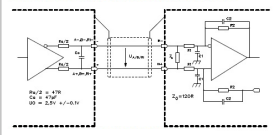
INCREMENTAL ENCODER

Motor size		148	245	335	430
Nominal voltage	Vdc	4 to 7			
Nominal current @5Vdc (without load)	mA	≤ 220			
Maximum frequency	kHz	400			
Output signal		Sine 1 Vpp			
Zero impulse	pulse/turn	1			
N° of periods per revolution	periods/rev	8192	16384	23040	32768
Accuracy	arc sec	11	5,5	4	3
Resolution	cpr	Function of interpolator			

Output signals sine, 1Vpp



Recommended configuration of the subsequent electronics



A, B, RT: direct signal output without dividing factor

A', B', RT': divided signal output

ABSOLUTE Endat ENCODER

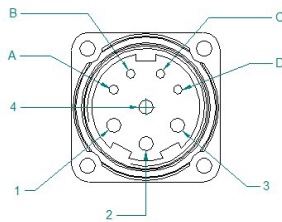
Motor size		148	245	335	430
Nominal voltage	Vdc	3,6 to 14			
Nominal current @5Vdc	mA	300			
Maximum frequency	MHz	16			
Absolute interface		Endat 2.2 22			
Number of bits (singleturn)		22	23	23	24
Absolute resolution per revolution	increments/rev	4.194.304	8.388.608	8.388.608	16.777.216
Accuracy	arc sec	3	1,5	1	1

WIRING MOTOR CONNECTIONS for incremental encoder

CONNECTORS TYPE 19

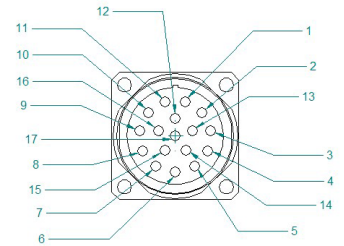
POWER CONNECTOR

PIN	FUNCTION
1	Phase U
2	PE
3	Phase W
4	Phase V
A	N.C.
B	N.C.
C	PT 1000 (+)
D	PT 1000 (-)



FEEDBACK CONNECTOR

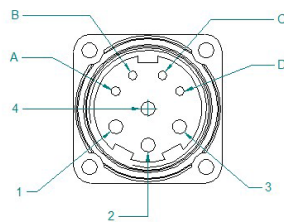
PIN	FEEDBACK FUNCTION
1	N.C.
2	N.C.
3	0 Vdc
4	+ 5Vdc
5	Sin/A
6	Sin A
7	Ref R -
8	Ref R +
9	N.C.
10	Shield
11	Cos/B
12	Cos B
13	+5Vdc **Sense
14	0Vdc **Sense
15	N.C.
16	Reserved: do not connect
17	Reserved: do not connect



CONNECTORS TYPE 20

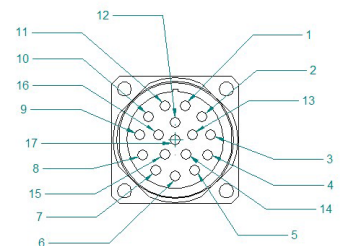
POWER CONNECTOR

PIN	FUNCTION
1	Phase U
2	PE
3	Phase W
4	Phase V
A	N.C.
B	N.C.
C	N.C.
D	N.C.



FEEDBACK CONNECTOR

PIN	FEEDBACK FUNCTION
1	PT 1000 (+)
2	PT 1000 (-)
3	0 Vdc
4	+ 5Vdc
5	Sin/A
6	Sin A
7	Ref R -
8	Ref R +
9	N.C.
10	Shield
11	Cos/B
12	Cos B
13	+5Vdc **Sense
14	0Vdc **Sense
15	N.C.
16	Reserved: do not connect
17	Reserved: do not connect



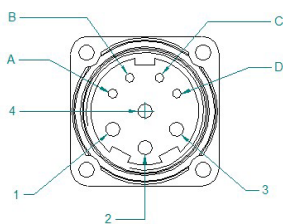
WIRING MOTOR CONNECTIONS

for absolute encoder

CONNECTORS TYPE 19

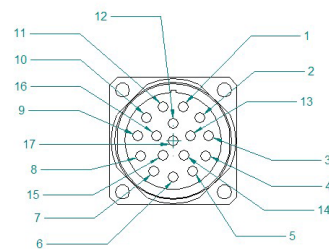
POWER CONNECTOR

PIN	FUNCTION
1	Phase U
2	PE
3	Phase W
4	Phase V
A	N.C.
B	N.C.
C	PT 1000 (+)
D	PT 1000 (-)



FEEDBACK CONNECTOR

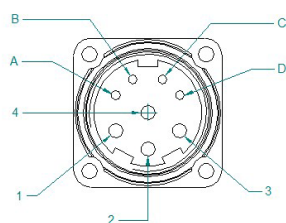
PIN	FEEDBACK FUNCTION
1	+ 5Vdc **Sense
2	N.C.
3	N.C.
4	0Vdc **Sense
5	N.C.
6	N.C.
7	+ 5Vdc
8	Clock +
9	Clock -
10	0Vdc
11	Shield
12	-
13	-
14	Data +
15	-
16	-
17	Data -



CONNECTORS TYPE 20

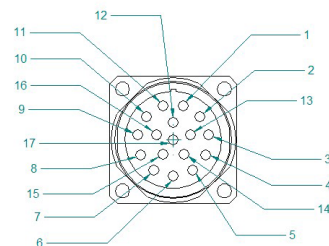
POWER CONNECTOR

PIN	FUNCTION
1	Phase U
2	PE
3	Phase W
4	Phase V
A	N.C.
B	N.C.
C	N.C.
D	N.C.



FEEDBACK CONNECTOR

PIN	FEEDBACK FUNCTION
1	+ 5Vdc **Sense
2	PT 1000 (+)
3	PT 1000 (-)
4	0Vdc **Sense
5	N.C.
6	N.C.
7	+5Vdc
8	Clock +
9	Clock -
10	0Vdc
11	Shield
12	-
13	-
14	Data +
15	-
16	-
17	Data -



CABLES SPECIFICATIONS

SIGNAL CABLES for incremental encoder

PIN/SUMITOMO 26	FUNCTION	PIN/M23	Signal SUMITOMO cable for FLEXI PRO		
12	PT 1000 (+)	1		Lenght (mm)	Order code
25	PT 1000 (-)	2		3000	003108020059
24	0 Vdc	3		5000	003108020060
11	+5 Vdc	4		10000	003108020061
22	SIN/	5			
9	SIN	6			
16	Ref R-	7			
3	Ref R+	8			
-	-	9			
26	Shield	10			
23	COS/	11		Lenght (mm)	Order code
10	COS	12		3000	003108020069
-	-	13		5000	003108020070
-	-	14		10000	003108020071
-	-	15			
-	-	16			
-	-	17			
-	-	17			

All signal cables are for static laying.
For dynamic laying cables, please contact our front office.

COLOUR	FUNCTION	PIN/M23	Signal free wire cable for general purpose		
Grey/Pink	PT 1000 (+)	1		Lenght (mm)	Order code
White/Yellow	PT 1000 (-)	2		3000	003108010500
White	0 Vdc	3		5000	003108010502
Brown	+5 Vdc	4		10000	003108010504
Yellow	SIN/	5			
Green	SIN	6			
Grey	Ref R-	7			
Pink	Ref R+	8			
White/Green	-	9			
Shield1	Shield	10			
Black	COS/	11		Lenght (mm)	Order code
Violet	COS	12		3000	003108020072
Red/Blue	-	13		5000	003108020073
Brown/Green	-	14		10000	003108020074
Yellow/Brown	-	15			
Red	-	16			
Blue	-	17			
-	-	17			

CABLES SPECIFICATIONS

SIGNAL CABLES for absolute encoder

PIN/SUMITOMO 26	FUNCTION	PIN/M23	Signal SUMITOMO cable for FLEXI PRO		
-	-	1		Lenght (mm)	Order code
12	PT 1000 (+)	2		3000	003108007348
25	PT 1000 (-)	3		5000	003108007350
-	-	4		10000	003108007352
-	-	5			
-	-	6			
11	+5Vdc	7		Lenght (mm)	Order code
2	Clock+	8		3000	003108007354
15	Clock-	9		5000	003108007356
24	0Vdc	10		10000	003108007358
26	Shield	11			
-	-	12			
-	-	13			
1	DATA+	14			
-	-	15			
-	-	16			
14	DATA-	17			

All signal cables are for static laying.
For dynamic laying cables, please contact our front office.

COLOUR	FUNCTION	PIN/M23	Signal free wire cable for general purpose		
Grey/Pink	-	1		Lenght (mm)	Order code
White/Yellow	PT 1000 (+)	2		3000	003108011128
White	PT 1000 (-)	3		5000	003108011130
Brown	-	4		10000	003108011132
Yellow	-	5			
Green	-	6			
Grey	+5Vdc	7		Lenght (mm)	Order code
Pink	Clock+	8		3000	003108011134
White/Green	Clock-	9		5000	003108011136
Black	0Vdc	10		10000	003108011138
Shield1	Shield	11			
Violet	-	12			
Red/Blue	-	13			
Brown/Green	DATA+	14			
Yellow/Brown	-	15			
Red	-	16			
Blue	DATA-	17			

The FLEXI PRO series features a high-performance digital servo drive offering advanced functionality, high power density and seamless commissioning in a superior package. The innovative hardware design and software algorithms boast outstanding performance in one of the smallest footprints in the market.

FEATURES

- > **MULTIFEEDBACK**
- > **DIGITAL I/O: 11 DIGITAL INPUT AND 6 OUTPUT CUSTOMIZABLE WITH SEVERAL BUILT-IN FUNCTIONS AND INTERNAL SCRIPT**
- > **CONTROL: HD ADVANCED CONTROL LOOP WITH ADAPTIVE GAINS**
- > **SERVO MODES: TORQUE, VELOCITY AND POSITION WITH S-CURVE PROFILE**
- > **STO SIL 2**
- > **INTEGRATED SUPPORT FOR EXTERNAL BRAKING RESISTOR**
- > **COMPLETE MOTOR DATABASE**

BENEFITS

- > **INTELLIGENT AUTO-TUNING - MINIMIZES POSITION ERROR AND SETTLING TIME TO ALMOST ZERO**

Engineering experience and expertise has been implemented in a sophisticated Auto-Tuning function that performs optimal configurations for a difference-making performance

- > **NEW CURRENT LOOP DESIGN - ACHIEVES AN INDUSTRY-LEADING FREQUENCY RESPONSE OF UP TO 3.0 KHZ**

Rapid control loop sample rates and flexible filtering options provide a faster response, and ensure maximum machine accuracy and throughput

- > **INNOVATIVE ANTI-VIBRATION ALGORITHM - ELIMINATES MECHANICAL RESONANCE**

An active-non-linear algorithm eliminates vibration in highly flexible resonant systems. Commissioning is easy since only few gain parameters are required



INTERFACE

- > **USB WITH DAISY CHAIN CAPABILITY**
- > **PULSE & DIRECTION**
- > **ANALOG VELOCITY AND TORQUE COMMAND $\pm 10V$**

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FLEXIBLE AND COMPREHENSIVE

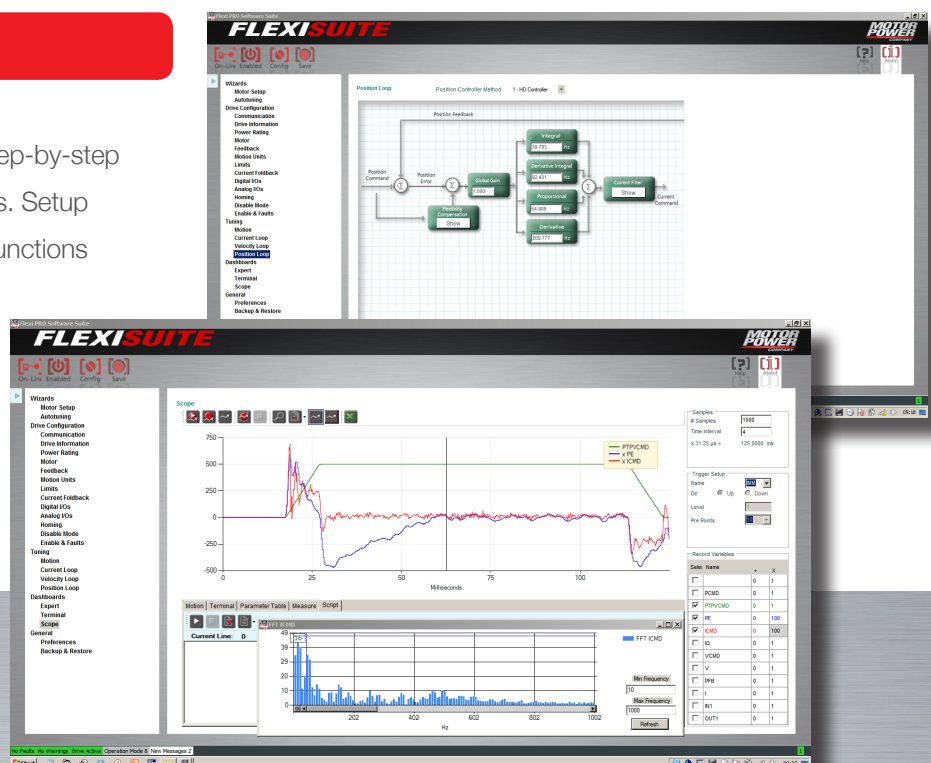
PRODUCT DATA

FEATURE	UNITS	FPRO 1D5	FPRO 003	FPRO 4D5	FPRO 006	FPRO 008	FPRO 010	FPRO 013	FPRO 020	FPRO 024	FPRO 003	FPRO 006	FPRO 012	FPRO 024	FPRO 030	
Input Voltage	VAC	120/240 VAC Single Phase		240 VAC Single or Three Phase					120/240 VAC Three Phase		400/480 VAC Three Phase					
Max Continuous power output	W	350	700	1000	1400	1800	2300	3000	4500	5500	1100	2200	4400	9000	11000	
Efficiency at rated Power	%	> 90														
Auxiliary Supply Voltage		120 .. 240 Vac										24 Vdc				
Continuous current rms	A rms	1,5	3	4,5	6	8	10	13	20	24	3	6	12	24	30	
Peak current	A rms	4,5	9	18	18	28	28	28	48	48	9	18	24	72	90	
Ambient Operating Temperature	°C	0 to + 45														
Maximum Humidity	%	90% not condensing														
Vibration		0.6G 10-60 Hz														
Shock		1 G														
Mounting Method		Wall Mount														
Dimensions	WxDxH mm	43x144x150		55x167x150		62x182x170			117x194x234		110x193x163		FPRO 012 117x194x234			
													FPRO 024 - FPRO 030 147x209x353			
Weight	Kg	0,7	0,75	0,97	0,97	1,15	1,15	1,15	3,2	3,2	2,1	2,1	3,2	10,5	10,5	

FLEXI PRO SUITE

> SIMPLIFIES SETUP, TESTING AND TUNING

User-friendly FLEXI SUITE software provides step-by-step guidance through the setup and tuning process. Setup and testing are intuitive thanks to auto-tuning functions and graphic representations of control loops





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